

5/40

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>24311</b>
<b>Description:</b> Bearing	<b>Part Number:</b>	<b>D3284-009</b>
<b>Drawing:</b> D3284 Rev. A	<b>Qty:</b>	<b>20</b>
		Page 1 of 1


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AF	05.09.21	20
2	PG	Issue P/O: <u>2008689</u> to Eagle Copters Order P/N: 47-140-252-5 <b>Certificate of Conformity is required</b>	CL	05/09/26	20
3	RG	Receive and Inspect for transit damage <b>Ensure the Certificate of Conformity is attached</b>	CL	05/09/28	20
4	ST	Identify and Stock	CL	05/09/28	20
5	AC	Cost / part: <u>77.70</u>	545	05.09.29	20
6	DC	Close W/O <u>80.31</u> Inspect Level 21	EP	05/09/29	20

Rev	Date	Change	Revised By	Approved
A	04.05.13	New Issue	KJ/DS	AF

**RELEASED**  
04.05.15 #

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 05/06/29

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN 	DRAWN BY 	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

**RELEASED**  
04.05.17

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1. PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO A  
WITHOUT NOTICE

WORK ORDER

NO. 24311

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 20, 2005  
09:59 am

Work Order No : 0024311  
Project Name : D3284-009  
Project For : WK540  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3284-009  
Description : Bearing  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 09-20-05  
Est Finish Date : 10-05-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**LOT #: LT-05-017658**



Sold To: SO05-02578.001

Sold Date: 9/27/2005 6:29:29PM

**Part No: 047-140-252-005**

Description: BEARING.ROD END

Serial No:

Condition: New

Qty Sold: 20.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

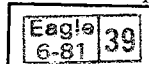
Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

September 27, 2005

Lic. No./Stamp

Inspector



**Maintenance Release**